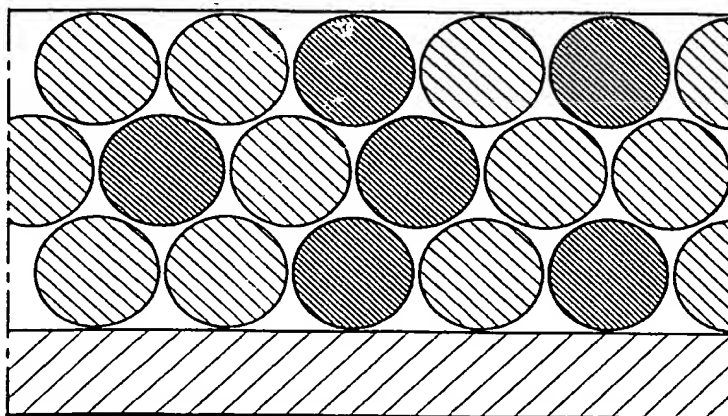


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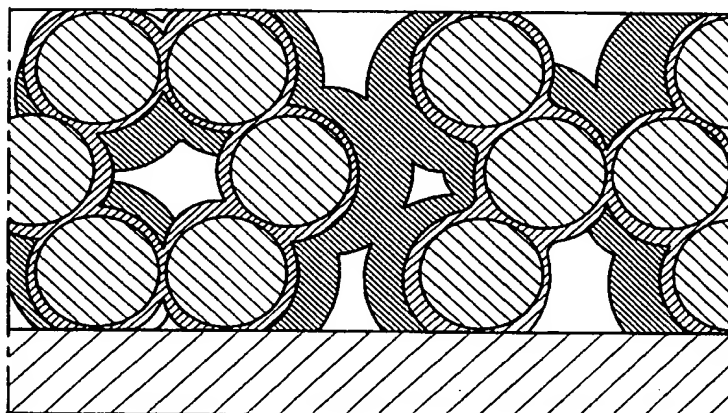
-  EPOXY RESIN
-  Cu
-  Sn 63 / Pb 37
-  FR-4 SUBSTRATE

Fig. 1








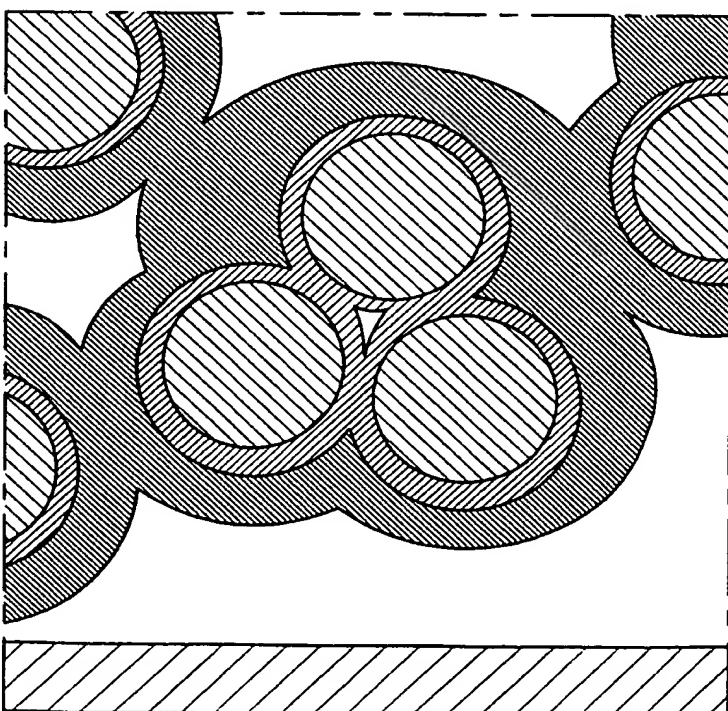
-  EPOXY RESIN
-  Cu
-  Sn Pb ALLOY
-  Sn / Cu INTERMETALLIC
-  FR-4 SUBSTRATE

Fig. 2








-  EPOXY RESIN
-  Cu
-  Sn 63 / Pb 37
-  Cu<sub>3</sub> Sn / Cu<sub>6</sub> Sn<sub>5</sub>
-  FR-4 SUBSTRATE

Fig. 3

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APPROVED	BY	DRAFTSMAN
O.G. FIG. 5	WO 98/08362	CLASS SUBCLASS
152	52	

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PCT/IB97/01033

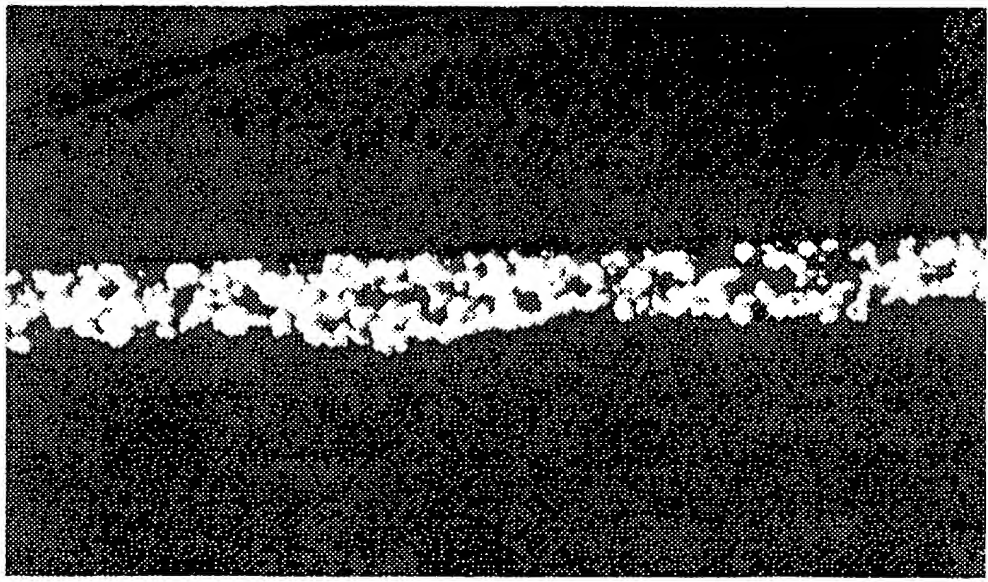


Fig. 4

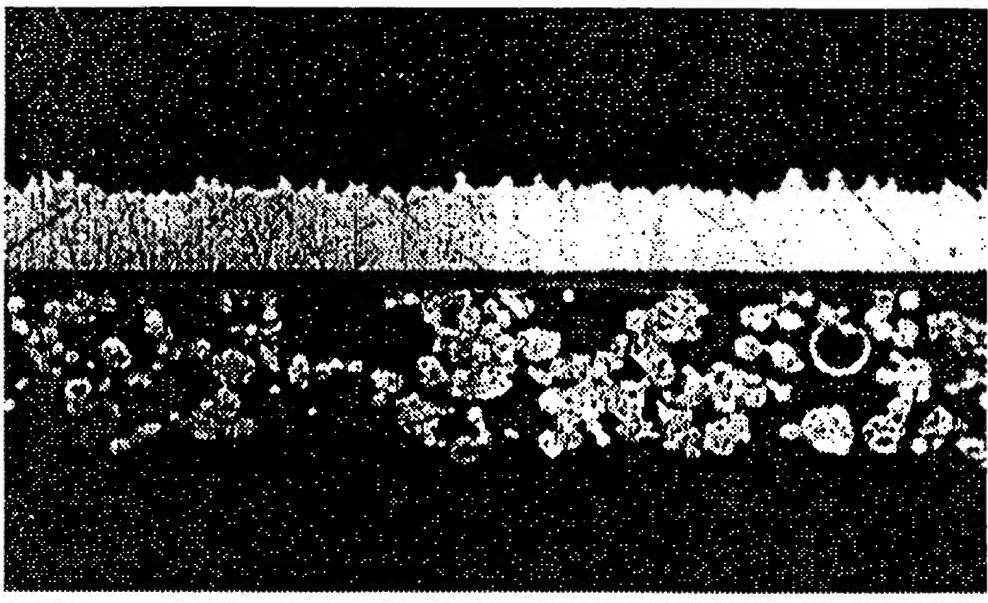


Fig. 5